

**MINI PRESS DRILL  
INSTRUCTIONS**

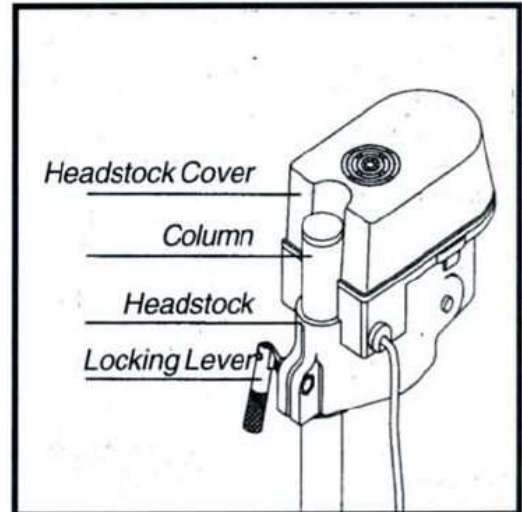
**Item 402-048**

**Assembly Instructions**

Install the Headstock/Column assembly into the Base of the press. It may be necessary to sand the hole in the base very lightly. Secure the column to the base by tightening the set screw located at the rear of the base where it joins the column. Install the plastic end cap at the top of the column. Screw the Feed Lever into the feeder shaft.

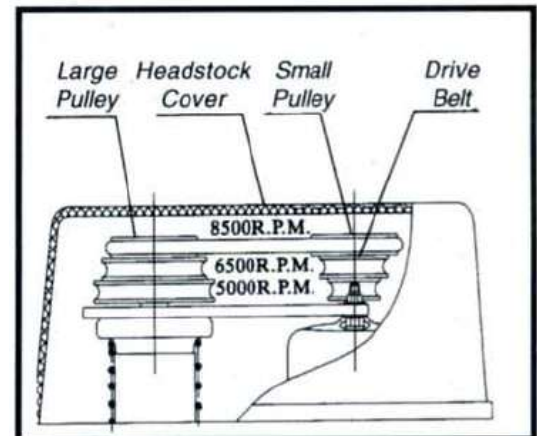
**Adjusting the Headstock**

Release the Headstock Locking Lever and then slide the Headstock to the position at which you wish to work. Retighten the Headstock Locking Lever.



**Changing the Speed Range**

Disconnect the Drill Press from your power supply. Squeeze both sides of the Headstock Cover to remove it. Move the drive belt to the desired speed range according to the illustration on the right.



**Replacing the Carbon Brushes**

Disconnect the drill press from your power supply. Squeeze both sides of the Headstock Cover to remove it. Remove the Drive Belt. Loosen the set screw on the Large Pulley and remove the pulley. Loosen and remove the 2 screws that are revealed when this pulley is removed. Lift the Motor Assembly. Loosen and remove the Brush Caps from the motor and remove the worn Carbon Brushes. Install the new Carbon Brushes and the Brush Caps, reattach the Motor Assembly, and reinstall the pulley and drive belt.

